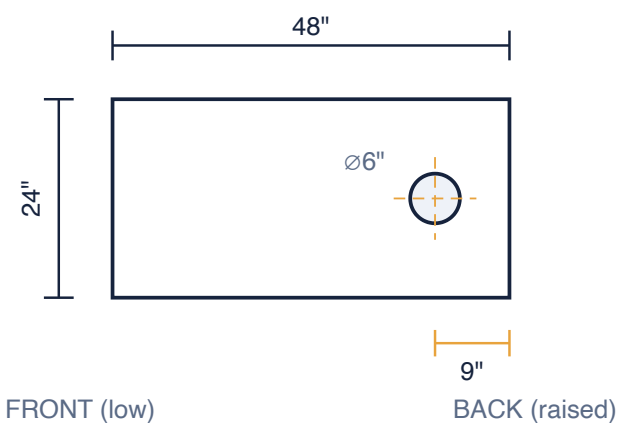


A 4x8ft sheet yields **four** 48x24in tops — two pairs of boards. A single pair uses half a sheet plus five 8ft 2x4s. Everything below is per board.



Cut list, per board

PIECE	QTY	LENGTH	WHY
Plywood top	1	48x24"	The playing surface
Frame sides	2	48"	Full length of the board
Frame ends	2	21"	24" minus two 1.5" sides
Centre brace	1	21"	Stops a ½" top flexing
Legs	2	~11.5–13"	Cut to suit your pivot

The 21" is the one people get wrong. The board is 24" wide overall and the two side rails are 1.5" each, so the pieces fitting between them are 24 – 3 = 21". Cut them at 24" and the board finishes 27" wide and is no longer legal.

Heights that must be hit

Back edge, top of surface	12"
Front edge — ACL	2.5–3.5"
Front edge — ACO	3–4"
Build to this — legal under both	3–3.5"
Surface thickness (ACO)	½" braced, or ¾"

Leg length is arithmetic, not a rule. Neither body publishes one. What is published is the finished height: the *top* of the surface must be 12" up at the back. With ½" ply on a 2x4 frame on edge, the surface sits 4" above the frame's underside, so the leg must reach 8" below the frame. Cut length depends on where you set the pivot bolt — measure the finished height before you paint rather than trusting a number off someone else's plan.

Finish

- Fill the grain, sand flat, prime, then semi-gloss latex.
- **No textured or anti-slip deck paint** — bags are meant to slide.
- Round the hole edge slightly; a sharp edge shreds bags.